

### PRODUCT **BIFOLD DOOR** SYSTEM RT7050



### System RT7050

Choosing a Bifold Door from Rhino Windows gives you choice, with fantastic thermal efficiency in whichever system or material you choose. Designed to allow for a seamless access between the inside and outside, bifold doors provide 90% or MORE of clear access to any opening, without the need for multiple tracks or pockets. The main advantages of bifold doors include large opening apertures, maximising natural light, ventilation, views and accessibility while creating a seamless transition between indoor and outdoor spaces.

Bifold doors are also available as corner sets, for both internal and external corners.







#### THERMAL PERFORMANCE

Rhino Window's Bifold Door range, in conjunction with the correct glass specification (and optional foam filling), is designed to achieve (and vastly surpass in some cases) compliance with the latest thermal requirements of the current building regulations. All Bifold Door include Winsul8 Insulated Core Technology to minimise heat transfer across the profiles. This innovative and advanced thermal core provides the basis of all **Rhinotrusion** systems thermal success..

#### WINSUL8 TECHNOLOGY - INSULATED CORE SYSTEM

A GERC THERMALLY INSULATED CORE IS LOCATED AT THE VERY CENTRE OF ALL THE RT SYSTEMS. ENABLING FANTASTIC U-VALUES AND STRENGTH. ECOTRUSION & ULTRA-ECOTRUSION SYSTEMS TAKE THIS A STEP FURTHER BEING COMPLETELY CONSTRUCTED FROM GERC.

Thermal performance is further gained if opting to choose for the profiles to be foam filled. The foam insulation reduces radiation heat loss across the air cavities within the door profiles to provide additional thermal enhancement.

#### **Triple Glazed Bifold Doors**

Transmission Coefficient (U-Value/U-Factor)	. <b>0.9-1.1</b> w/m2k / <b>0.15-0.19</b> Btu/h·ft <sup>2</sup> ·°F
Glass Centre pane (U-Value/U-Factor)	<b>0.87</b> w/m2k / <b>0.15</b> Btu/h·ft²·°F

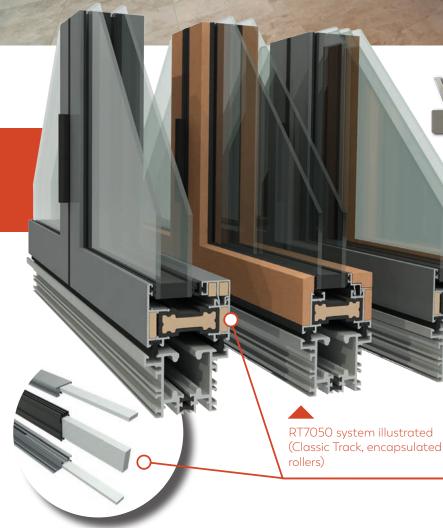
#### **Double Glazed Bifold Doors**

Transmission Coefficient (U-Value/U-Factor)	<b>1.1-1.4</b> w/m2k / <b>0.19-0.24</b> Btu/h·ft <sup>2</sup> ·°F
Glass Centre pane (U-Value/U-Factor)	<b>1.07</b> w/m2k / <b>0.19</b> Btu/h·ft²·°F

At the time of publication the RT7550, RT9050, RT7540 & 9040 systems were pending thermal test results.













GFRC; warmer, larger, thermal breaks within all profiles Foam filled option

#### **Foam Filled Cavities**

Option of adding insulating foam to cavities (frame, sash & thermal core) for Improved thermal efficiency of @9%

System RT7050

RT7050 Classic Ideal 70mm replacement system

Material options: Aluminium (AA), Hardwood (WW) & Aluminium/Hardwood (AW).

The RT7050 system offers Bifold Doors in 3 material options, all include Winsul8 Technology, produce great thermal values, and have matching profiles across both Bifolds and Sliding Doors.



Features: 70mm deep, 50mm slim frame (sight-line). Great thermal values, Ideal replacement system. Includes Winsul8 Technology (GFRC Insulated 51mm core) to profiles and aluminium tracks. 3 material options. Interlocking Panels, Finger Safe Gaskets, Fully adjustable rollers, Security hinges. Can be top hanging or bottom rolling (or both). Flush external aluminium face. Secure Multipoint locking. Hardwood can be used within Conservation and Heritage Areas.

Track options: Classic track. Winsul8 track; available with encapsulated or non-encapsulated rollers. Threshold options: Flush (compliant Part M, UK / ADA, USA) or Raised. With or without cills. Further options: Rebates. Cill (75mm projection). Internal Blinds. Transoms. Glass options.

Profile specification:

Frame + Sash Depth	Fr
Sash Width <b>50mm / 1 31/32 in</b>	Si

-rame Width	35mm / 1 3/8 in
Sight line	110mm / 4 21/64 in



**Security** 

Multipoint locking

Security tested

Toughened glass

Secure roller system

High security cylinders

Natural warmth of timber WW & AW Choice of timber / Dual colour

Non encapsulated Encapsulated track track (Winsul8) Modern aesthetics Flush aluminium face to external AA & AW Encapsulated track (Classic) Weather performance Additional rebate included, inside & outside (optional) High performance seals / gaskets Weather head drip bars

# HINOWINDOWS



#### **Thermally efficient**

U-value 1.31 / U-factor 0.23 (Double Glazed) Low e glass / Super Spacer<sup>®</sup> Winsul8 Technology Foam filled

RT7050 WW Classic profile. Flush track fitted with cill and internal rebate.

#### Convenience

Open In/ Open Out Multiple configurations Clip on beads Track options

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## **BIFOLD DOOR FEATURES**

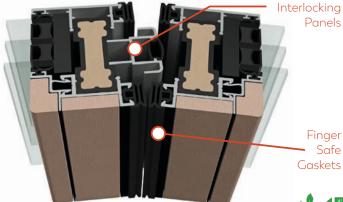
System RT7050

#### **Common Features**

- · Available in single or dual colour standard RAL finish(es) / double or triple glazing
- Optional foam filled frame & sashes
- Finger safe gaskets / Track rebates
- Trickle vents / Cill options
- · Security; Multipoint locking, encapsulated tracks for bifold rollers. Interlocking panels
- · Hardware; Flat, Lever and D-handles
- Fast fit glazing beads, thermal break inc.

Glass; Toughened Low-E Argon gas filled glazing units, includes Super Spacer® bars. Glass optional; Krypton gas filled, laminated, anti-sun tinting, turtle glass.

Gasket (each panel) ..... 6mm / 15/64 in GFRC Insulated Core ..... 51mm / 11/64 in



#### Configurations

Open in: Bi-fold from 2 to 14 sashes Open out: Bi-fold from 2 to 14 sashes Corner set: Bi-fold from 2 to 14 sashes

### **Door Energy Rating**

Rhino Window's RT Systems has been assessed by an independent simulation specialist in accordance with BS EN ISO 10077-2:2017, using official Door Energy Rating software, and has been proven to be capable of achieving an 'A+' rating.

#### **Size Limitations**

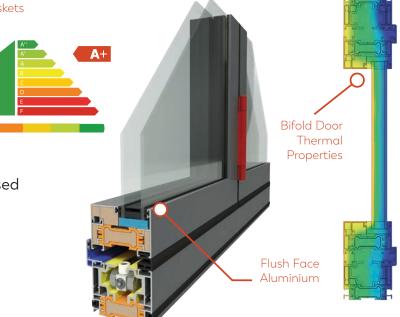
Max opening	height 4000mm / 13ft
Max opening	width 18300mm / 60ft
Panel height .	
Panel width	305m/1ft - 1200mm/3ft 11 1/4in
Maximum wei	ight/sash <b>120 kg</b> / <b>265 lb</b>

#### Construction

Stronger build quality / improved robustness. Each sash corner is reinforced with dual aluminium corner cleats and 4x wedge pins per cleat. This creates a far superior and stronger system, and increases longevity. This is the same for all products in all material options

#### **Material Options**

Aluminium profiles (1.8mm / 5/16 in) are extruded from aluminium alloy 6060T6, T5 or T4 complying with the recommendations of BS EN 12020-2/BS EN 755-Parts 1 to 9. **GFRC** RT750/9040 and thermal breaks are produced from glass fibre reinforced composite. **Wood** Environmentally sourced European Oak or Eucalyptus (standard), or can bespoke specify exact wood species preference.







#### **Finishes**

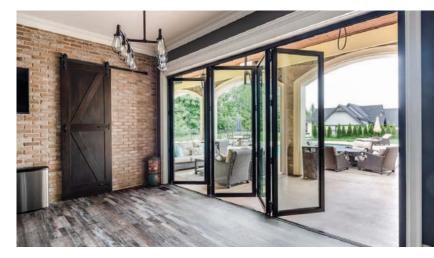
The RT bifold door is available in a range or mix of material options, and can be provided in either of the following finishes: Aluminium/GFRC; 1. Anodised to BS EN 12373-1 or BS 3987 2. Powder coated to BS EN 12206-1 or automotive spray painted (GFRC). Available in single or dual colour standard RAL finishes. 3. Special finishes can be requested. Wood; 1. Unfinished natural European Oak or Eucalyptus 2. Painted. Available in single or dual colour standard RAL finishes. 3. Natural stain (breathable). Special finishes can be requested.

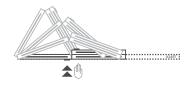
Glass; 1. Clear 2. Glass tint 3. Available in single or dual colour standard RAL finishes.

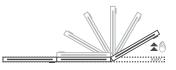


# HINOWINDOWS

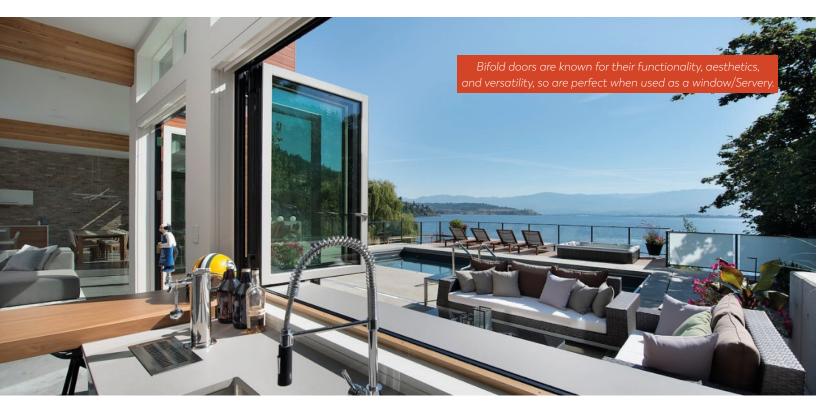
Stock Colours (Aluminium) 9016 Traffic White (Satin), 9005 Jet Black (Matt), 7016 Anthracite Grey (Matt)







System RT7050



#### **Tracks & Rollers**

All Rhino Window Bifold Doors can be; Top Hung, Bottom Rolling or both, which can satisfy various installation / load bearing requirements. Rollers are also fully adjustable.

*Top Hung* refers to where the bifold rollers are positioned, in this case to the top track only.

Bottom Rolling bifold rollers are fitted to the bottom track only.

*Top & Bottom Rolling)* in this case the bifold rollers are positioned to both the top and bottom tracks, which results in a really easy to use, smooth balanced operation.



#### **Threshold Options**

Bifold Doors are available with a low threshold, raised, rebated and with or without a cill.

#### Flush Track

This options gives an almost flush floor level, seamless transition from the inside of the property to the outside of the property.

- Compliant, Part M (UK) / ADA (USA)
- Extremely strong, a car can run over it to gain access to a garage

#### **Raised Track**

Requires user to step over the threshold.

### Flush Track with Cill

This option offers a step down out of your property with no trip hazard, and with a cill to drain water away from the doors.

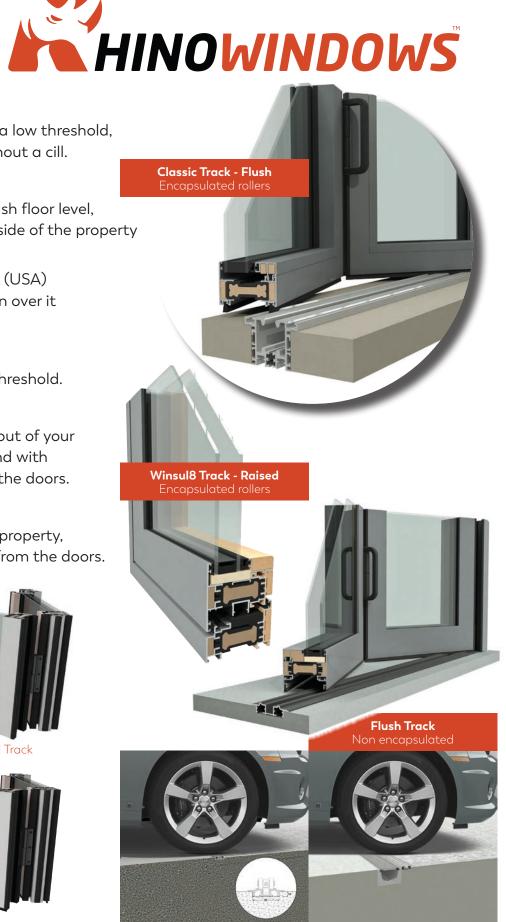
### Raised Track with Cill

Offers a step down out of your property, with a cill to drain water away from the doors. Double cill also available.

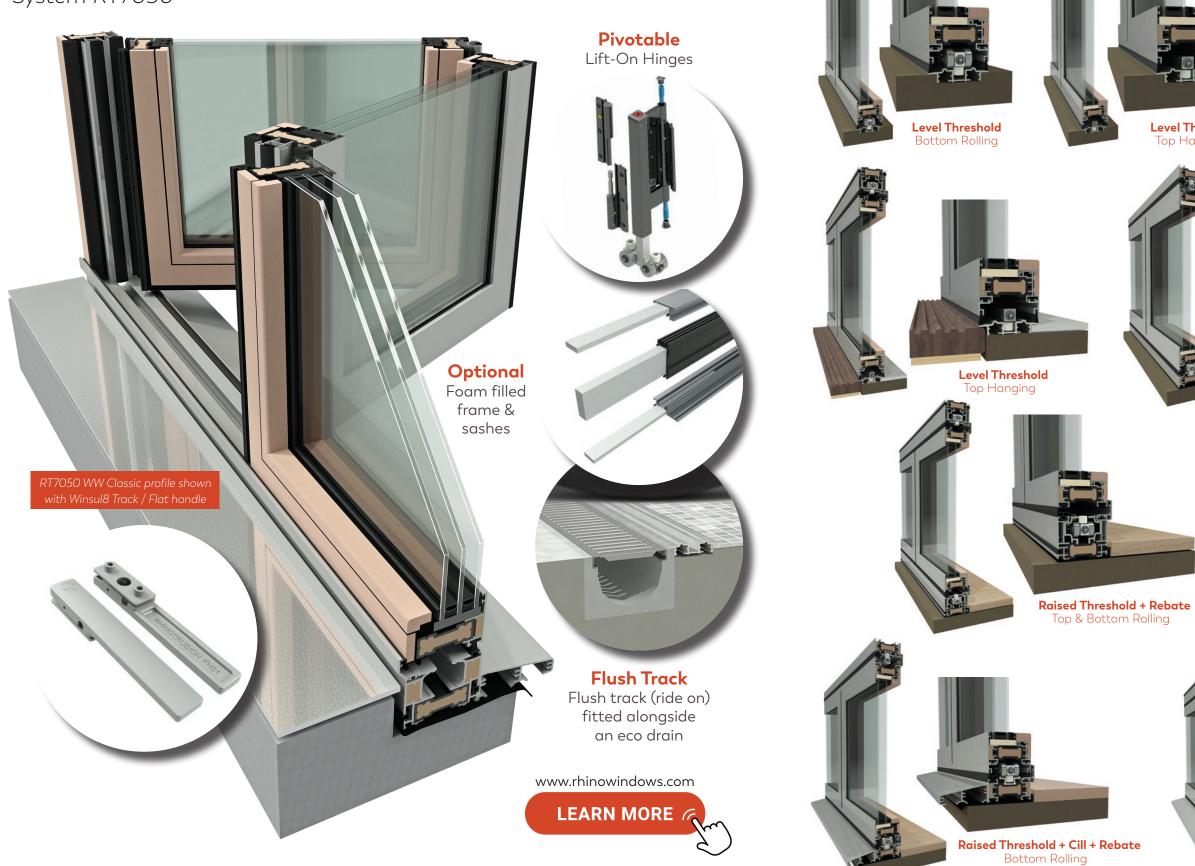


Bifold Door sets showing: 1. Raised Track 2. Raised Track & Cill





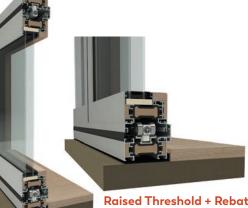
System RT7050



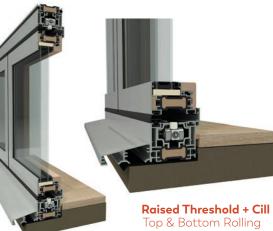


**Level Threshold** Top Hanging





Raised Threshold + Rebate Bottom Rolling





### **COMING SOON**

TRIM

Upcoming NEW Sliding Door Systems for 2024

### RT7550 Signature Ideal replacement system - Apgrade

Material options: Aluminium (AA), Hardwood (WW), Hardwood/Aluminium Trim (WT), Aluminium/Hardwood (AW). Aluminium/Glass2Edge (AG) & Hardwood/Glass2Edge (WG)

RT7550 offers further material options to the line-up, improved thermal values (even larger thermal breaks) and matching products across the system; Bifold Doors, Sliding Doors, **Casement Windows and Vertical Sliding Windows.** 



Features: 75mm deep, 50mm slim frame. Great thermal values, Ideal replacement upgrade. Includes **Winsul8 Technology** (GFRC Insulated 55mm core) to profiles and aluminium tracks. Six material options. Interlocking Panels, Finger Safe Gaskets, Fully adjustable (pivot) rollers, Lift on hinges. Can be top hanging or bottom rolling (or both). Flush external aluminium face.

Track options: Winsul8 track; available with encapsulated or non-encapsulated rollers. Threshold options: Flush (compliant Part M, UK / ADA, USA) or Raised. With or without cills. Further options: Rebates. Cill (75mm projection). Internal Blinds. Glass options.

#### Profile specification:

Frame + Sash Depth <b>75mm</b> / <b>2 61/64 in</b>	Frame Width <b>35mm / 13/8 in</b>
Sash Width <b>50mm</b> / <b>131/32 in</b>	Sight line <b>110mm / 4 21/64 in</b>

### RT9050 Supreme Ideal new build system

Material options: Aluminium (AA), Hardwood (WW), Hardwood/Aluminium Trim (WT), Aluminium/Hardwood (AW). Aluminium/Glass2Edge (AG) & Hardwood/Glass2Edge (WG)

#### RT9050 is very similar to the RT7550, but with it's increased depth to 90mm it accommodates an even larger thermal break, resulting in better thermal values and achieves **PASSIVHAUS**.

*Features:* 90mm deep, 50mm slim frame. Fantastic thermal values, Ideal new build system. Includes Winsul8 Technology (GFRC Insulated 70mm core) to profiles and aluminium tracks. Six material options. Interlocking Panels, Finger Safe Gaskets, Fully adjustable (pivot) rollers, Lift on hinges. Can be top hanging or bottom rolling (or both). Flush external aluminium face.

Track options: Winsul8 track; available with encapsulated or non-encapsulated rollers. Threshold options: Flush (compliant Part M, UK / ADA, USA) or Raised. With or without cills. Further options: Rebates. Cill (75mm projection). Internal Blinds. Glass options.

#### Profile specification:

Frame + Sash Depth	90mm / 3 35/64 in
Sash Width	50mm / 1 31/32 in

The following two systems are UNIQUE in manufacture and material. They are also the FIRST GFRC fenestration products available within Europe\*. These unique eco friendly systems PRODUCE ASTOUNDING THERMAL RESULTS, surpassing PASSIVHAUS requirements.

### RT9040 Ultra-Ecotrusion Eco-friendly new build

Material: Glass Fibre Reinforced Composite (GFRC).

Features: GFRC pultruded profile throughout, Eco friendly manufacture & hugely thermally efficient (keeps energy bills low). 75 or 90mm deep (each panel) for improved thermal properties. Interlocking Panels, Finger Safe Gaskets, Fully adjustable (pivot) rollers, Lift on hinges. Can be top hanging or bottom rolling (or both). Flush external aluminium face

Track options: Winsul8 track; available with encapsulated or non-encapsulated rollers. Threshold options: Flush (compliant Part M, UK / ADA, USA) or Raised. With or without cills. Further options: Rebates. Cill (75mm projection). Internal Blinds. Glass options.

#### Profile specification:

Frame + Sash Depth <b>75mm / 2 61/64 in</b>
Frame + Sash Depth <b>90mm / 3 35/64 in</b>
Frame Width <b>35mm</b> / <b>13/8 in</b>

Frame Width ...... **35mm / 13/8 in** Sight line ..... 110mm / 4 21/64 in

RT7540 Ecotrusion Eco-friendly replacement system



RT754C Full GFRC extrusion, foam filled cavities.

Sash Width	40mm / 1 37/64 in
Sight line	90mm / 3 35/64 in
* European availability, correct at time	e of publish December 2023



# Where Excellence Meets Innovation

At Rhino Windows, our passion for perfection is reflected in our meticulously crafted door and window systems. With a legacy of excellence, we are at the forefront of the fenestration industry, offering unparalleled quality, energy efficiency, and cutting-edge design.

Rhino Windows takes pride in designing, manufacturing, and supplying a comprehensive range of door and window systems. Our systems are of high-quality, energy efficiency and performance products to cater to the diverse needs of our clients.

Elevate your space with our energy efficient doors and window systems.



RHINO WINDOWS





Rhino Windows Bifold System RT7050, Rev 08/12/2023

